| CMR Institute of Technology, Bangalore | 911. | |
|--|---------|-------------------|
| Department: CSE, MECHANICAL | | |
| Semester: 04 | | |
| Engineering Mathematics IV | 15MAT41 | Lectures/week: 06 |
| Course Instructor: UMA RAJU | | |

Course duration:

| Class | Class Chapter Title Topic | | Percentage of portion | |
|-------|---------------------------|---|-----------------------|------------|
| Class | Chapter Thie | Горіс | U Undividual | Cumulative |
| 01-06 | Module I | Numerical Methods: Numerical solution of ordinary differential equations of first order and first degree: Taylor's series method, modified Euler's method, Runge - Kutta method of fourth order. Milne's and Adams-Bashforth predictor and corrector methods (No derivations of formulae). | 20 | 20 |
| 07-11 | Module II | Numerical Methods: Numerical solution of second order ordinary differential equations : Runge-Kutta method and Milne's method. | 10 | 30 |
| 12-30 | Module III | Complex Variables: Review of a function of a complex variable, limits, continuity, differentiability. Analytic functions-Cauchy-Riemann equations in Cartesian and polar forms. Properties and construction of analytic functions. Complex line integrals-Cauchy's theorem and Cauchy's integral formula, Residue, poles, Cauchy's Residue theorem (without proof) and problems. Transformations: Conformal transformations; $w=z^2$, $w=e^z$, $w=z+(1/z)(z \neq 0)$ and bilinear transformations-problems. | 20 | 50 |
| 31-44 | ModuleIV | Probability Distributions: Random variables (discrete and continuous), probability mass/density functions. Binomial distribution, Poisson distribution. Exponential and normal distributions, problems. Joint probability distribution: Joint Probability distribution for two discrete random variables, expectation, covariance, correlation coefficient. | 20 | 70 |
| 45-58 | Module V | Stochastic process: Stochastic processes, probability vector, stochastic matrices, fixed points, regular stochastic matrices, Markov chains, higher transition probability, | 20 | 90 |

| | | simple problems. Sampling Theory: Sampling, Sampling distributions, standard error, test of hypothesis for means and proportions, confidence limits for means, student's t-distribution, Chi- square distribution as a test of goodness of fit. | | |
|-------|-----------|--|----|-----|
| 59-66 | Module II | Special Functions: Series solution- Frobenius method. Series solution of Bessel's differential equation leading to $J_n(x)$ -Bessel's function of first kind. Basic properties, recurrence relations and orthogonality. Series solution of Legendre's differential equation leading to $P_n(x)$ -Legendre polynomials. Rodrigue's formula, problems. | 10 | 100 |

| Sessional | Syllabus | | |
|-----------|-------------|--|--|
| T1 | Class 01-31 | | |
| T2 | Class 32-56 | | |
| Т3 | Class 57-64 | | |

Literature:

| Book Type | Cod Author & Title | | Publication information | |
|------------|--------------------|--|---|--------------|
| book Type | e | Author & Thie | Edition & Publisher | ISBN |
| Text Book | TB1 | B.S. Grewal, Higher Engineering Mathematics, Latest Edition, Khanna publishers | Latest edition, Khanna publications | 8174091955 |
| Text Book | TB2 | Erwin Kreyszig, Advanced Engineering Mathematics | Latest Edition Wiley India publishers | 978812653135 |
| References | RB1 | B.V Ramana, Higher Engineering Mathematics,. | Latest Edition, Tata Mc. Graw Hill Publications | |
| References | RB2 | Peter V. O'Neil, Engineering Mathematics. | Cengage Learning India Pvt. Ltd. Publishers | |
| References | RB3 | Dr. D.S.C, Engineering Mathematics IV | | |
| References | RB4 | Dr. K.S.C, Engineering Mathematics IV | | |

| CMR Institute of Technology Department: Mechanical En | | | |
|--|--|----------------------|--------------------------------|
| Semester: 04 Section(s): A & B | | | CMR INSTITUTE OF TECHNOLOGY |
| Kinematics of Machines 15ME42 | | Lectures/week: 06 | |
| Course Instructor(s): Mrs. S | | | |
| Course duration: 13 th Feb 2 | | | |

Lesson Plan

| # Class | Chapter Title/ | Topic Covered | Percentac | ge of portion vered |
|---------|---------------------|---|-----------|------------------------|
| | Reference | | Reference | Cumulative |
| | Literature | | | |
| | MODULE – 1 | Introduction: Definitions – link, kinematic pairs, | | |
| 1.10 | TB1 :1.1 to | kinematic chain, mechanism, structure, degrees of | | |
| 1-10 | 1.17, | freedom, Classification links, Classification of pairs based | 20% | 20% |
| | 1.16 to 1.17, | on type of relative motion, Grubler's criterion, mobility of | 2070 | 2070 |
| | 0.1 to 0.2, 0.5 | mechanism, Grosnoff's criteria, inversions of Grasnoff's | | |
| | 1 12 3 2 to | Chain. Mechanisms: Quick return motion mechanisms_Drag link | | |
| | 34 372 | mechanisms. Queck return motion mechanisms-Diag mik | | |
| | 5.1, 5.7.2 | lever Mechanism. Oldham's coupling | | |
| | | Straight line motion mechanisms: Peaucellier's | | |
| | | mechanism and Robert's mechanism. | | |
| | | Intermittent Motion mechanisms: Geneva wheel | | |
| | | mechanism, Ratchet and Pawl mechanism, toggle | | |
| | | mechanism, pantograph, condition for Correct steering, | | |
| | | Ackerman steering gear mechanism. | | |
| | MODULE – 4 | Cams: Types of cams, types of followers. Displacement, | | |
| | TB1 : 7.1 to | velocity and acceleration curves for uniform velocity, | | |
| | 7.10, 10.1 to | Simple Harmonic Motion, Uniform Acceleration | | |
| | 10.26, 11.1 to | Retardation, Cycloidal motion. | 40% | 60% |
| 11-30 | 11.2 | follower having knife adge, roller and flat face follower | | |
| | TB2 : 7.1 to | inline and offset | | |
| | 7.14, 11.1 to | Analysis of Cams: Analysis of arc cam with flat faced | | |
| | 11.22, 12.1 to | follower. | | |
| | 12.7 | Spur Gears: Gear terminology, law of gearing, path of | | |
| | | contact, arc of contact, contact ratio of spur gear. | | |
| | | Interference in involute gears, methods of avoiding | | |
| | | interference, back lash, condition for minimum number of | | |
| | | teeth to avoid interference, expressions for arc of contact | | |
| | | and path of contact. | | |
| | | Gear Trains: Simple gear trains, compound gear trains. | | |
| | | Epicyclic gear trains: Algebraic and tabular methods of finding valocity ratio of aniovalia gear trains, torque | | |
| | | calculation in epicyclic gear trains | | |
| | | finding velocity ratio of epicyclic gear trains, torque calculation in epicyclic gear trains. | | |

| | MODULE – 2 | Velocity and Acceleration Analysis of Mechanisms | | |
|-------|---------------------|---|-----|-----|
| | TB1 : 2.1 to | (Graphical Method): Velocity and acceleration analysis of | | |
| 31-40 | 2.10, 2.12 to | four bar mechanism, slider crank mechanism. Mechanism | 20% | 80% |
| | 2.16, | illustrating, Coriolis component of acceleration. Angular | | |
| | 3.1 to 3.6, 3.8 | velocity and angular acceleration of links, velocity of | | |
| | TB2 : 2.1 | rubbing. Velocity Analysis by Instantaneous Center | | |
| | to 2.6, 2.8 | Method: Definition, Kennedy's theorem, | | |
| | , | Determination of linear and angular velocity using | | |
| | | instantaneous center method. | | |
| | | Klein's Construction: Analysis of velocity and | | |
| | | acceleration of single slider crank mechanism. | | |

Syllabus for Internal Assessment Tests (IAT)*

| Sessional # | Classes | Syllabus |
|-------------|---------|----------|
| T1 | 1 – 18 | 33% |
| T2 | 19 – 32 | 30% |
| T3 | 33 - 52 | 37% |

* See calendar of events for the schedules of IATs.

LITERATURE:

| Book Type | Code | Author and Title | Publication Information | |
|----------------|------|-----------------------|---------------------------------------|-------------------|
| | | | Edition & Publisher | ISBN # |
| | | "Theory of | 3 rd Edition 2009, Tata | |
| Text Book | TB1 | Machines",Rattan S.S | McGraw Hill Publishing | 978-0-07-014477-4 |
| | | | Company, New Delhi | |
| | | "Theory of Machines", | 2 nd Edition 2006, Pearson | |
| Text Book | TB2 | Sadhu Singh | Education(singapore) | 978-81-7758-127-0 |
| | | "Theory of Machines", | | |
| Reference book | RB1 | Thomas Bevan | 3 rd Edition 2011, Pearson | 978-81-317-2965-6 |
| | | | Education Ltd, UK. | |
| | | "Theory of Machines & | | |
| | | Mechanisms", John J | 3rd Edition 2009, Oxford | |
| Reference book | RB2 | Uicker JR. Gordon R. | University Press, UK. | 0-19-806232-X |
| | | Pennock, Joseph E. | | |
| | | Shingley | | |

| CMR Institute of Technology | 110 | | |
|---|------------------|--------|--------------------------------|
| Department(s): department of Mechanical Engineering | | | |
| Semester: 06 | Section(s): | | CMR INSTITUTE OF TECHNOLOGY |
| Applied Thermodynamics | | 10ME43 | Lectures/week: 06 |
| Course Instructor(s): Naren | dra N | | |
| Course duration: 18 Jan 201 | 17 – 21 May 2017 | | |

| Class # | Chapter Title / | Торіс | Percentage of portion | |
|---------|------------------|--|---------------------------------|------------|
| | Reference | | Covered Reference Cumulative | |
| | Literature | Gas Power Cycles Air standard cycles: Carnot | Reference | Cumulative |
| 1-11 | TB1: 3.1 to 3.14 | Gas Power Cycles :Air standard cycles; Carnot, Otto, Diesel, Dual and Stirling cycles, p-v and T -s diagrams, description, efficiencies and mean effective pressures. Comparison of Otto and Diesel cycles. Gas turbine (Brayton) cycle ; description and analysis. Regenerative gas turbine cycle. Inter-cooling and reheating in gas turbine cycles. Jet propulsion: Introduction to the principles of jet propulsion, turbojet, turboprop, Ramjet and turbofan engines and their processes. Principles of rocket propulsion, Introduction to rocket engines. | 13.5% | 13.5 % |
| 11-22 | TB1: 4.1 to 4.15 | Vapour Power Cycles: Carnotvapour power cycle, drawbacks as a reference cycle. Simple Rankine cycle; description, T-s diagram, analysis for performance. Comparison of Carnot and Rankine cycles. Effects of pressure and temperature on Rankine cycle performance. Actual vapourpower cycles. Ideal and practical regenerative Rankine cycles, open and closed feed water heaters. Reheat Rankine cycle. Characteristics of an Ideal working fluid in Vapour power cycles, Binary Vapour cycles | 13.5 % | 27 % |
| 23-28 | TB1: 2.1 to 2.14 | Combustion Thermodynamics: Theoretical (Stoichiometric) air for combustion of fuels. Excess air, mass balance, Exhaust gas analysis, A/F ratio. Energy balance for a chemical reaction, enthalpy of formation, enthalpy and internal energy of combustion. Combustion efficiency. Dissociation and equilibrium, emissions. I.C.Engines: Classification of IC engines, Combustion of SI engine and CI engine, Detonation and factors affecting detonation, Performance analysis of I.C Engines, heat balance, Morse test, IC Engine fuels, Ratings and Alternate Fuels. Automotive Pollutions and its effects on environment. | 11.5% | 38.5% |
| 28-40 | TB2: 7.1 to 7.9 | Refrigeration: Vapour compression refrigeration system Refrigerating effect, capacity, Power required units of Refrigeration. Refrigerants and their desirable properties reversed Carnot cycle reversed Brayton cycle. Vapour absorption Refrigeration system, Steam jet Refrigeration Numerical problems Psychometry: Atmospheric air and psychometric properties; Dry bulb temperature, wet bulb | 11.5% | 50% |

| | | temperature, dew point temperature Partial pressures, specific and relative humidity and the relation between the two enthalpy and adiabatic saturation temperature. Construction and use of psychometric chart. Analysis of various processes; heating, cooling, dehumidifying and humidifying. Adiabatic mixing of moist air Summer and winter air conditioning Numerical problems | | |
|-------|-----------------|--|-------|-------|
| 40-56 | TB2: 8.1 to 8.8 | Reciprocating Compressors: Operation of a single stage reciprocating compressors. Work input through p-v diagram and steady state steady flow analysis. Effect of Clearance and Volumetric efficiency. Adiabatic, Isothermal and Mechanical efficiencies. Multi-stage compressor, saving in work, Optimum intermediate pressure, Inter-cooling, Minimum work for compression. Steam nozzles: Flow of steam through nozzles, Shape of nozzles, effect of friction, Critical pressure ratio. Supersaturated flow | 11.5% | 61.5% |

Syllabus for Sessionals :

| Sessional # | Syllabus |
|-------------|-----------------|
| T1 | Class # 01 – 17 |
| T2 | Class # 15 – 35 |
| Т3 | Class # 27 – 50 |

Literature:

| Book Type | Code | e Author & Title | Publication info | | |
|------------|------|---|--|-----------|--|
| book Type | | | Edition & Publisher | ISBN # | |
| Text Book | | Basic and applied Thermodynamics | P.K. Nag, 2nd Ed., Tata McGraw Hill Pub.Co, 2002 | | |
| Text Book | | Applied Thermodynamics | Rajput, Laxmi Publication | | |
| Text Book | | Applied Thermodynamics | B.K. Venkanna, Swati B. Wadavadagi, PHI, New Delhi, 2010 | | |
| References | | Thermodynamics , An engineering approach | Yunus, A. Cengel and Michael A.Boies, 6th Ed., Tata McGraw Hill pub. Co., 2002 | | |
| References | | Fundamental of Classical Thermodynamics, | G.J. Van Wylen and R.E. Sontang Wiley eastern. | | |

| CMR Institute of Technology, Bangalore | 3112 | |
|--|--------------------------------|--|
| Department: Mechanical Engineering | | |
| Semester: 04 | CMR INSTITUTE OF TECHNOLOGY | |
| Subject: Fluid Mechanics | Lectures/week: 06 | |
| Course Instructor(s): Mr. Joseph Sajan | | |
| Course duration: Feb 2017 – May 2017 | | |

LESSON PLAN

| Class | Chapter Title | Торіс | Percentage of portion | |
|-------|----------------------------------|---|-----------------------|------------|
| No. | / Reference | | covered | |
| | Literature | | Reference | Cumulative |
| 1-9 | Module – 1 TB1/TB2/TB3 | Basics: Introduction, Types of fluid, Properties of fluids, viscosity, thermodynamic properties, surface tension, capillarity, vapour pressure and cavitation, Fluid pressure at a point, Pascal's law, pressure variation in a static fluid, absolute, gauge, atmospheric and vacuum pressures, simple manometers and differential manometers. | 11.11% | 11.11% |
| 10-18 | Module – 1 TB1/TB2/TB3 | Fluid Statistics : Total pressure and center of pressure on submerged plane surfaces; horizontal, vertical and inclined plane surfaces, curved surface submerged in liquid. Buoyancy, center of buoyancy, metacentre and metacentric height, conditions of equilibrium of floating and submerged bodies, determination of Metacentric height experimentally and theoretically. | 11.11% | 22.22% |
| 19-26 | Module – 2 TB1/TB2/TB3 | Fluid Kinematics: Types of Flow-steady, unsteady, uniform, non-uniform, laminar, turbulent, one, two and three dimensional, compressible, incompressible, rotational, irrotational, stram lines, path lines, streak lines, velocity components, convective and local acceleration, velocity potential, stream function, continuity equation in Cartesian co-ordinates. Rotation, vorticity and circulation, Laplace equation in velocity potential and Poisson equation in stream function, flow net, Problems. | 11.11% | 33.33% |
| 27-36 | Module – 2 TB1/TB2/TB3 | Fluid Dynamics: Momentum equation, Impacts of jets- force on fixed and moving vanes, flat and curved. Numericals. Euler's equation, Integration of Euler's equation to obtain Bernoulli's equation, Bernoulli's theorem, Application of Bernoulli's theorem such as venture meter, orifice meter, rectangular and triangular notch, pitot tube, orifices etc., related numericals | 11.11% | 44.44% |
| 37-45 | Module – 3 TB1/TB2/TB3 | Laminar and turbulent flow:Reynods Number, Entrance flow and Developed flow,Navier-Stokes Equation (no derivation),Laminar flow between parallel plates, Poiseuille equation –velocity profile, Couette flow,Fully developed laminar flow in circular pipes, Hagen - Poiseuille equation,related numericals. Energy consideration in pipe flow, Loss of Pressure, Head due to Fluid Friction, DarcyWeishach formula, major and minor losses in pipes,Commercial pipe, Colebrook equation, Moody equation/ diagram. Pipes in series, parallel, equivalent pipe, Related Numericals and simple pipe design problems. | 11.11% | 55.55% |
| 46-53 | Module – 4 TB1/TB2/TB3 | Flow over bodies: Development of boundary layer, Prandtl's boundary layer equations, Blasius solution, laminar layer over a flat plate, boundary layer separation and its control. Basic concept of Lift and Drag, Types of drag, Co- efficient of drag and lift, streamline body and bluff body, flow around circular bodies and airfoils, Lift and drag on airfoil, | 11.11% | 66.66% |

| | | Numericals. | | |
|-------|----------------------------------|--|--------|--------|
| 54-58 | Module – 4 TB1/TB2/TB3 | Dimensional analysis : Need for dimensional analysis, Dimensions and units, Dimensional Homogeneity and dimensionless ratios, methods of dimensional analysis, Rayleigh's method, Buckingham Pi theorem, Similitude and Model studies. Numericals. | 11.11% | 77.77% |
| 59-65 | Module – 5 TB1/TB2/TB3 | Compressible Flows: Introduction, thermodynamic relations of perfect gases, internal energy and enthalpy, speed of sound, pressure field due to a moving source, basic Equations for one-dimensional flow, stagnation and sonic Properties, normal and oblique shocks. | 11.11% | 88.88% |
| 66-71 | Module – 5 TB1/TB2/TB3 | Introduction to CFD : Necessity, limitations, philosophy behind CFD, applications | 11.12% | 100% |

Literature:

| Book Type | Code | Author & Title | Edition & Publisher |
|-------------------|------|--|--|
| Text Book | TB1 | Fluid Mechanics, Dr. Bansal, | R.K.Lakshmi Publications, 2004 |
| Text Book | TB2 | Fluid Mechanics (SI Units), Yunus A. Cengel John M. Cimbala | 2 nd Ed., Tata McGraw Hill, 2006 |
| Text Book | TB3 | Fluid Mechanics and Fluid Power Engineering, Kumar D.S | Kataria and Sons, 2004 |
| Reference Book | RB1 | Fluid Mechanics, John F Douglas, Janul and M. Gasiosek | 5 th edition 2006, Pearson Education Asia |

| CMR Institute of Technology, Bangalo Department: Mechanical Engineering | | | | |
|--|----------------------|--|--|--|
| Semester: 04 | : 04 Section(s): A&B | | | |
| Subject: MACHINE TOOLS & OPE | Lectures/week: 05 | | | |
| Course Instructor(s): Mr. SAGAR M BALIGIDAD. | | | | |
| Course duration: 13 FEB-2017 – 21 M. | AY-2017 | | | |

LESSON PLAN

| Class No | Chapter Title / Reference | e / Topic Percentage of covered | | e of portion |
|-------------|--------------------------------------|--|-----------|--------------|
| 110. | Literature | | Reference | Cumulative |
| 1-15 | TB1: 1.1 to 1.18 TB2: 1.1 to 1.24 | Introduction, Classification, construction and specifications of lathe, drilling machine, milling machine, boring machine, broaching machine, shaping machine, planing machine, grinding machine | 20% | 20% |
| 16-24 | FB1: 3.3 to 3.16 TB2: 2.1 to 2.24 | Introduction, Types of motions in machining, turning and Boring, Shaping, Planing and Slotting, Thread cutting, Drilling and reaming, Milling, Broaching, Gear cutting and Grinding, Machining parameters and related quantities. | 20% | 40% |
| 25-36 | FB1: 2.8 to 2.13 TB2: 3.1 to 3.24 | Introduction , desirable Properties and Characteristics of cutting tool materials, cutting tool geometry, cutting fluids and its applications, surface finish, effect of machining parameters on surface finish. Machining equations for cutting operations : Turning, Shaping, Planing, slab milling, cylindrical grinding and internal grinding, Numerical Problems | 20% | 60% |
| 37-46 | FB1: 8.6 to 8.10 TB2: 4.1 to 4.19 | Introduction, Chip formation, Orthogonal cutting, Merchants model for orthogonal cutting, Oblique cutting, Mechanics of turning process, Mechanics of drilling process, Mechanics of milling process, Numerical problems. | 20% | 80% |
| 47-52 | FB1: 6.3 to 6.11 TB2: 5.1 to 5.16 | TOOL WEAR, TOOL LIFE: Introduction, tool wear mechanism, tool wear equations, tool life equations, effect of process parameters on tool life, machinability, Numerical problems ECONOMICS OF MACHNING PROCESSES: Introduction, choice of feed, choice of cutting speed, tool life for minimum cost and minimum production time, machining at maximum efficiency, Numerical problems | 20% | 100% |

Syllabus for Sessional:

| Sessional No. | Syllabus |
|------------------|-------------------|
| T1 | Class No. 01 – 21 |
| T2 | Class No. 22 – 40 |
| Improvement test | Class No. 41 - 52 |

| Book Type | Codo | Author and Titla | Publication Information | | |
|----------------|------|--|------------------------------------|-------------------|--|
| DOOK Type | Coue | Author and The | Edition & Publisher | ISBN # | |
| Text book | TB1 | "Fundamentals of metal | 2 nd Edition & New | | |
| | | cutting and Machine | Age International | 078 8122414677 | |
| | | Tools" B.L. Juneja, G.S. | Publishers | 970-0122414077 | |
| | | Sekhon and Nitin Seth | | | |
| Text book | TB2 | "Machine Tools & | 1 st edition & Sun-Star | | |
| | | Operations " | Publication | 978-93-85155-67-3 | |
| | | Sagar M Baligidad | | | |
| Reference book | RB1 | Fundamental of | 3 rd Edition | | |
| | | Machining and Machine | CRC Taylor& Francis | 078 1 57/1/6503 | |
| | | Tools, Geoffrey Boothroyd | | 970-1-374440393 | |
| | | and Winston A | | | |
| Reference book | RB2 | 32 Metal cutting principles , 2 nd Edition- Oxford | | 078 0 105142068 | |
| | | Milton C. Shaw | University Press | 978-0-195142068 | |

SCHEME OF EXAMINATION:

Two question to be set from each module. Students have to answer five full questions, choosing at least one full question from each module.

| CMR Institute of | 100 25 YEARS * * * * | | | | |
|--|----------------------|---------------|-------------------|--|--|
| Department(s): I | | | | | |
| Semester: 04 Sectior | | n(s): 4 A & B | CMR | | |
| Mechanical Measurement and Metrology | | 15ME46B | Lectures/week: 05 | | |
| Course Instructor(s): Puneeth Kumar N | | | | | |
| Course duration: 13 Feb. 2015 – 02 June 2017 | | | | | |

| Class | Chapter Title / | Topic | Percentag | e of portion |
|--------------------|--|---|--------------------------------------|---|
| # | Reference Literature | | covered | |
| | | | Reference | Cumulative |
| Class # 1-10 | Chapter Title / Reference Literature MODULE-I Introduction to Metrology TB1:1.1 to 1.12, TB2:3.1 to 3.7 RB1 & RB2 and Linear & Angular Measurements TB1:3.1 to 3.17, TB2:5.1 to 5.8 RB1 & RB2 | TopicIntroductiontoMetrology: Definition, objectives and concept of metrology, Need of inspection, Principles, process, methods of measurement, Classification and selection of measuring instruments and systems. Accuracy, precision and errors in measurement. System of measurement, Material Standard, Wavelength Standards, Subdivision of standards, Line and End standards, Classification of standards and Traceability, calibration of EndBars (Numerical), standardization.Linear Measurement and angular measurements:Slip gauges- Indian standards on slip gauge, method of selection of slip gauge, wringing of slip gauge, slip gauge, slip gauge, slip gauge, slip gauge, slip gauge, wringing of slip gauge, slip gauge, slip gauge, slip gauge, slip | Percentag cov Reference 20% | e of portion vered Cumulative 20 % |
| | | care of slip gauge, slip gauge accessories, problems on building of slip gauges (M87, M112). Measurement of angles- sine bar, sine center, angle gauges, optical | | |
| | | instruments for angular measurements, Auto collimator- applications for measuring straightness and squareness. | | |

| MODULE-II | System of Limits, Fits, Tolerance and Gauging: | 20 % | 40 % |
|---|--|---|---|
| System of Limits, Fits, Tolerance and Gauging TB1:2.1 to 2.29, TB2:4.1 to 4.5 & 4.11 to 4.13, RB1 & RB2 Comparators TB1:3.1 to 3.17, TB2:5.1 to 5.8 RB1 & RB2 | Definition of tolerance, Specification in assembly, Principle of interchangeability and selective assembly, limits of size, Indian standards, concept of limits of size and tolerances, definition of fits, hole basis system, shaft basis system, types of fits and their designation (IS 919-1963), geometric tolerance, position-tolerances. Classification of gauges, brief concept of design of gauges (Taylor's principles), Wear allowance on gauges, Types of gauges-plain plug gauge, ring gauge, snap gauge, limit gauge and gauge materials. | | |
| | Comparators: | | |
| | Functional requirements, classification, mechanical- Johnson Mikrokator, sigma comparators, dial indicator, electrical- principles, LVDT, Pneumatic- back pressure gauges, solex comparators and optical comparators- Zeiss ultra-optimeter. | | |
| MODULE-III | MODULE -3 | | |
| Measurements and measurement systems TB1: 5.1 to 5.25, RB1 & RB2 Advances in metrology | Measurement of screw thread and gear: Terminology of screw threads, measurement of major diameter, minor diameter, pitch, angle and effective diameter of screw threads by 2-wire and 3- wire methods, best size wire. Screw thread gauges, Tool maker's microscope. Gear tooth terminology, tooth thickness measurement using constant chord method, addendum comparator method and base tangent method, measurement of pitch, concentricity, run out, and involutes profile. Gear roll tester for composite error. Advances in metrology: Basic concepts of lasers, advantages of lasers, laser interferometers, types, applications. Basic concepts of Coordinate Measuring Machines- | 20 % | 60% |
| | MODULE-II System of Limits, Fits, Tolerance and Gauging TB1:2.1 to 2.29, TB2:4.1 to 4.5 & 4.11 to 4.13, RB1 & RB2 Comparators TB1:3.1 to 3.17, TB2:5.1 to 5.8 RB1 & RB2 Measurements and measurement systems TB1: 5.1 to 5.25, RB1 & RB2 Advances in metrology | MODULE-IISystem of Limits, Fits, Tolerance and GaugingSystem of Limits, Fits, Tolerance and GaugingFits, Tolerance and GaugingDefinition of tolerance, Specification in assembly, Principle of interchangeability and selective assembly, limits of size, Indian standards, concept of limits of size and tolerances, definition of fits, hole basis system, shaft basis system, types of fits and their designation (IS 919-1963), geometric tolerance, position-tolerances. Classification of gauges, brief concept of design of gauges, limit gauge and gauge materials.TB1:3.1 to 3.17, TB2:5.1 to 5.8 RB1 & RB2ComparatorsRB1 & RB2ComparatorsRB1 & RB2Functional requirements, classification, mechanical-Johnson Mikrokator, sigma comparators, dial indicator, electrical- principles, LVDT, Pneumatic- back pressure gauges, solex comparators Zeiss ultra-optimeter.MODULE-1IIMODULE -3Measurement systemsTerminology of screw thread and gear:TB1: 5.1 to 5.25, RB1 & RB2Measurement of screw thread and gear:Advances in metrologyScrew thread gauges, Tool maker's microscope. Gear tooth terminology, tooth thickness measurement using constant chord method, addendum comparator method and base tangent method, measurement of pitch, concentricity, run out, and involutes profile. Gear roll tester for composite error.Advances in metrology:Basic concepts of lasers, advantages of lasers, laser interferometers, types, applications. Basic concepts of Coordinate Measuring Machines- | MODULE-IISystem of Limits, Fits, Tolerance and Gauging:20 %System of Limits, Fits, Tolerance and GaugingDefinition of tolerance, Specification in assembly, Principle of interchangeability and selective assembly, limits of size, Indian standards, concept of limits of size and tolerances, definition of fits, hole basis system, shaft basis system, types of fits and their designation (IS 919-1963), geometric tolerance, position-tolerances. Classification of gauges, brief concept of design of gauges, prief concept of design of gauges, frief concept of design of gauges, concepts of asers, advantages of lasers, laser interferometers, types, applications. Basic concepts of coordinate Measuring Machines-20 % |

| 31-40 | MODULE-IV Measurement | Measurement systems and basic concepts of measurement methods: | 20 % | 80 % |
|-------|---------------------------|--|------|-------|
| | basic concepts of | Definition. significance of | | |
| | measurement | measurement, generalized | | |
| | methods | measurement system, definitions and | | |
| | | concept of accuracy, precision, | | |
| | Measurements and | calibration, threshold, sensitivity, | | |
| | measurement | nysteresis, repeatability, linearity, | | |
| | systems | delay Frrors in measurement | | |
| | TB1: 5.1 to 5.25. | classification of errors. Transducers, | | |
| | RB1 & RB2 | transfer efficiency, primary and | | |
| | | secondary transducers, electrical, | | |
| | Intermediate | mechanical, electronic transducers, | | |
| | modifying | advantages of each type transducers. | | |
| | and terminating | Intermediate modifying and | | |
| | devices | terminating devices: Mechanical | | |
| | | systems, inherent problems, electrical | | |
| | TB1:6.1 to 6.16, | intermediate modifying devices, input | | |
| | ТВ2, | circuitry, ballast circuit, electronic | | |
| | | amplifiers. Terminating devices, | | |
| | RB1 & RB2 | Cathode ray oscilloscope, Oscillograph | | |
| 41-50 | MODULE-V | Force. Torque and Pressure | 20 % | 100 % |
| | | Measurement: | | |
| | Measurement of | | | |
| | force, torque and | Direct methods and indirect method, | | |
| | pressure | force measuring inst. I orque | | |
| | TB1.7.1 to 7.16 | dynamometers Absorption | | |
| | TB2:6.1 to 6.10 | dynamometer. Prony brake and rope | | |
| | | brake dynamometer, and power | | |
| | RB1 & RB2 | measuring instruments. Pressure | | |
| | | measurement, principle, use of elastic | | |
| | Unit-VIII | members, Bridgeman | | |
| | Measurement of strain and | gauge, McLeod gauge, Pirani gauge. | | |
| | temperature | Measurement of strain and | | |
| | | temperature: | | |
| | TB1:8.1 to 8.31, | - | | |
| | TB2, | Theory of strain gauges, types, | | |
| | DR1 & DR7 | preparation and mounting of strain | | |
| | KDI & KD2 | gauges, gauge factor, methods of | | |
| | | strain measurement. Temperature | | |
| | | Compensation, Wheatstone bridge | | |
| | | circuit, orientation of strain gauges for | | |
| | | torce and torque, Strain gauge based | | |
| | | Iuau cells and torque sensors. Resistance thermometors | | |
| | | thermocouple. law of thermocouple | | |
| | | materials used for construction, | | |
| | | nvrometer ontical nvrometer | | |

Syllabus for Sessionals:

| Sessional # | Syllabus |
|-------------|---------------|
| T1 | Class # 01-20 |
| Т2 | Class # 21-40 |
| Т3 | Class # 41-50 |

_ Literature:

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| Book Type | Code | Author & Title | Publication info | |
|------------|------|--|--|-------------------|
| | | | Edition & Publisher | ISBN # |
| Text Book | TB1 | Mechanical Measurements and Metrology , Dr. T. Chandrashekar | Edition 2013, Subhas | 978-93-83214-19-8 |
| Text Book | TB2 | Engineering Metrology, R.K. Jain | Khanna Publishers | 81-7409-153-X |
| References | RB1 | Metrology & Measurement, Anand K. Bewoor & Vinay A.Kulkarni, | Tata McGraw Hill Pvt. Ltd., New- Delhi | 978-0-07-014000-4 |
| References | RB2 | Engineering Metrology, I.C. Gupta | Dhanpat Rai Publications, Delhi. | - |